

# GreenGrass:

## Optimising biogas from grass in Ireland

**Padraig O'Kiely & Joseph McEniry**

Teagasc, Grange, Co. Meath



**Elaine Groom**

Questor, Queens University Belfast



**Jerry Murphy**

University College Cork



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## How did GreenGrass originate?

- **Department of Agriculture** (Dublin) wanted expertise on 'industrial' uses for grass.
- Wanted **agronomy + microbiology + engineering** input
- Questor in Belfast (microbiology)  
University College Cork (engineering) } already linked  
Teagasc (agronomy) - 'introduced'.
- Formed research consortium



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## Aims of GreenGrass

*Develop grass for sustainable renewable energy generation and value-added products*

- What grasses to use and how to conserve them?
- How best to digest grass for biomethane production?
- Can the biomethane yield be further boosted?
- Any other industrial uses for grass?
- What is the cost/economic attractiveness of grass?



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## What grasses to use?



# GreenGrass



Italian ryegrass

Perennial ryegrass

Cocksfoot

Timothy

Tall fescue

Red clover

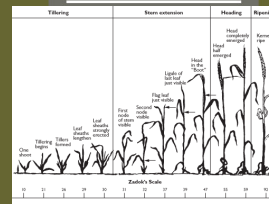
+ old pasture

## Nitrogen

0 kg N/ha  
120 kg N/ha

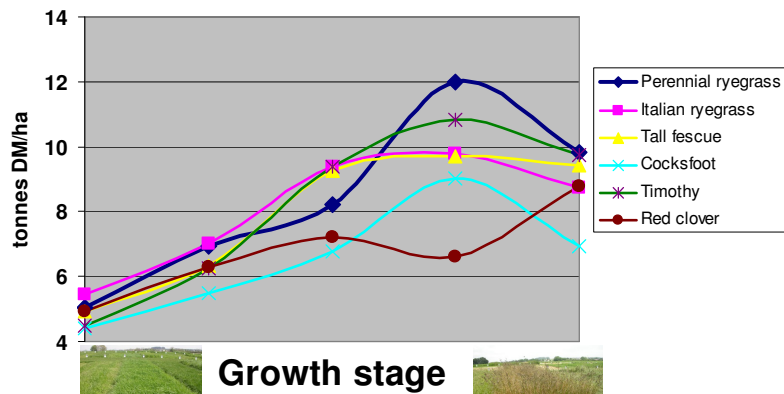


## Harvest date



## What grasses to use?

### Grass DM yield



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## What grasses to use?

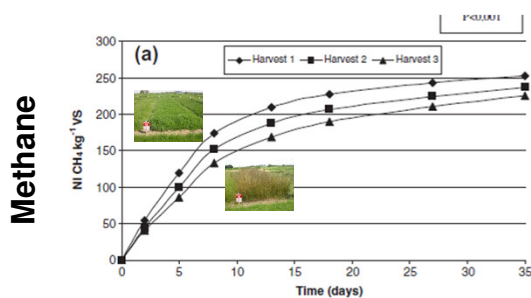
### Ease of preservation as silage

Easy	Moderate	Difficult
Italian ryegrass**	Red clover	Timothy
Perennial ryegrass*		Cocksfoot
Tall fescue		



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## What grasses to use?

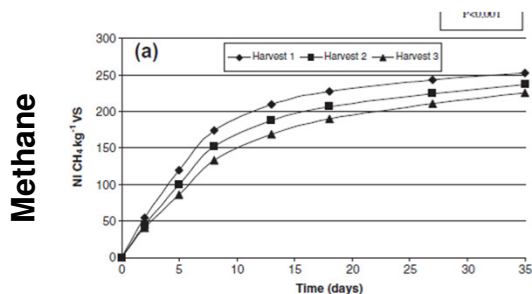


Grass growth stage has biggest influence on methane output

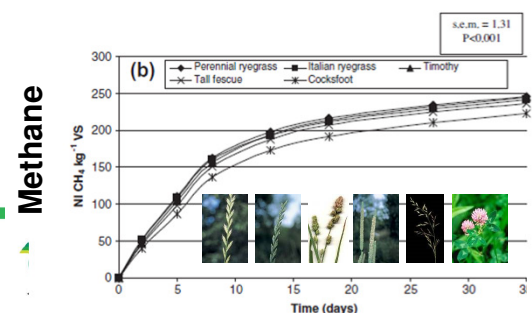


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## What grasses to use?



Grass growth stage has biggest influence on methane output



Grass species has little effect at common growth stage

## What grasses to use?

### 1. Use existing sward

### 2. Sow purpose-designed sward

- Ryegrass – Perennial or Italian
- Monoculture or mixture (e.g. + red clover)
- Mixture of varieties
  - Diploid and/or tetraploid
  - Early, Intermediate or Late heading-date
  - Erect or prostrate





## Why ensile the grass?



- **Target harvesting at optimal yield/quality**
- **Feed supply assured** – know what has been saved so can plan ahead
- **Feed quality known** – so can plan accordingly  
(what you have is homogenous)
- **Labour efficiency** – fertiliser application, digestate spreading, crop harvesting, etc.
- **Reduced dependence on weather**

## How to conserve the grass?

- Quickly wilt grass to >25%DM

**or**

- Apply preservative if sugar content of grass is too low



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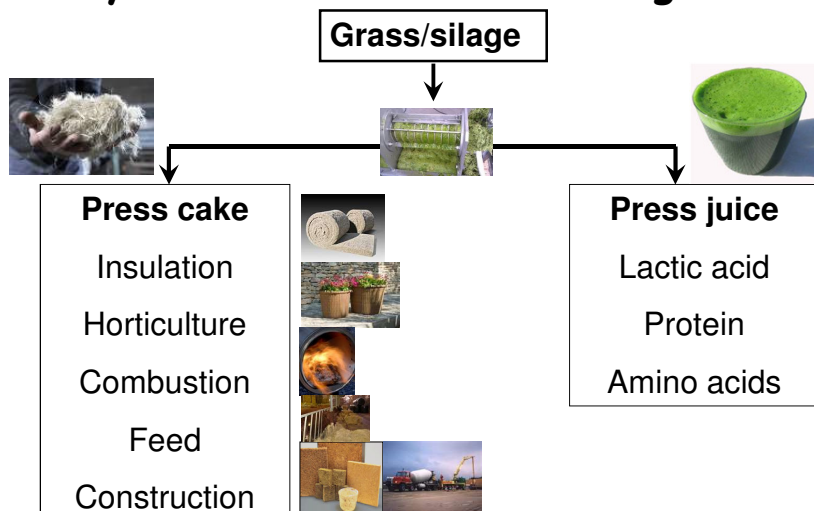
## Cost/economic attractiveness of grass?

- Intensive 2-cut cheaper than extensive 2-cut or intensive 3-cut systems.
- €34/tonne feedstock for intensive 2-cut silage
  - ~ utilise digestate = -€3/tonne
  - ~ digest effluent = -€4/tonne
  - €27/tonne



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## Any other industrial uses of grass?



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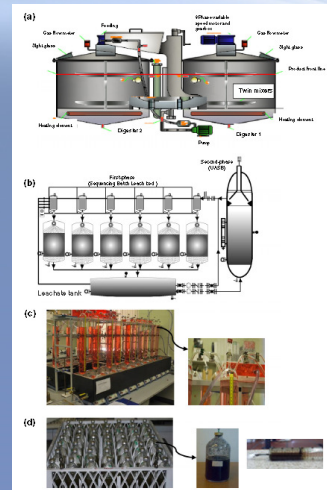
## How best to digest grass for biomethane production?

- Digester design and operation (UCC); feedstock conversion optimisation (QUB)

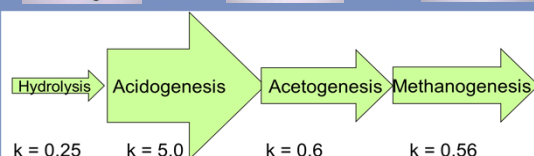
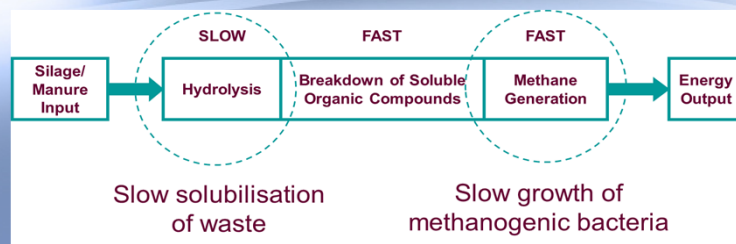
Summary of the results from three various grass digestion systems.

	SLBR-UASB	CSTR	Micro BMP	Small BMP	Large BMP
HRT (Days)	30	50	35	22	26
CH <sub>4</sub> content (% CH <sub>4</sub> in Biogas)	71	52	51	54	70
CH <sub>4</sub> production (L CH <sub>4</sub> kg <sup>-1</sup> VS added)	341	451	350	355-419	483-493

- Perennial rye grass – most consistent and best yield
- European Average for comparison: 298-467 m<sup>3</sup> CH<sub>4</sub>/t VS (Braun et al (2009) Biogas from energy crop digestion IEA Task 37)



## Can the biomethane yield be further boosted?

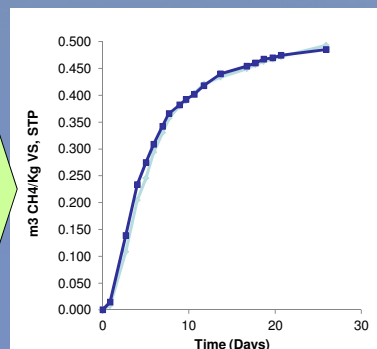
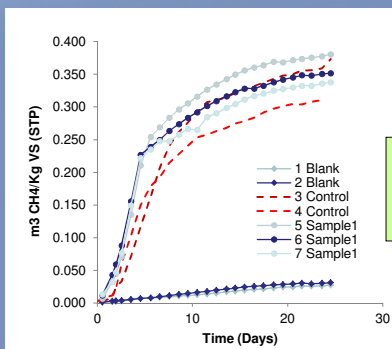




## Testing Methane Potential



- Emerging standards at EU level
- Examination of all variables – developing accuracy

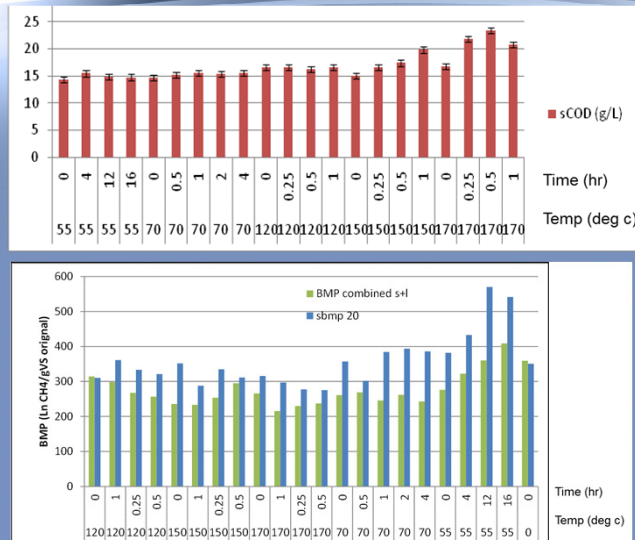
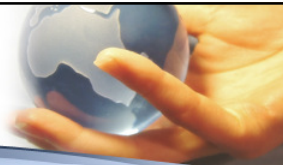


## Pre-treatments

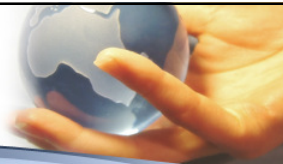


- Thermal hydrolysis – 55-70°C, 120-170°C
- ~~Acidification~~
- Alkali
- Thermal & Alkali
- ~~External enzyme addition~~
- Hydrolytic enzyme production stimulation
  - Test various Hydraulic Retention Times (HRT)
  - Test various Organic Loading Rates (OLR)

## Thermal Hydrolysis (Hot Water)



## Optimisation of Pre-treatment



Design-Expert® Software

BMP combined

439.635

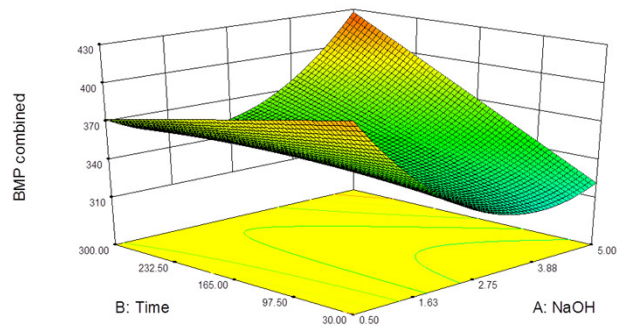
250.006

X1 = A: NaOH

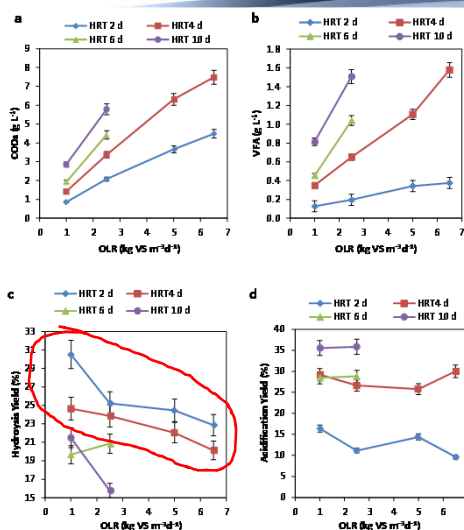
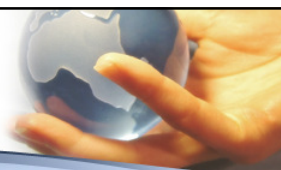
X2 = B: Time

Actual Factor

C: Temperature = 63.82



## Stimulating natural hydrolysis

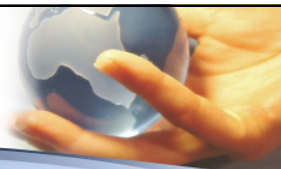


- Effect on solids destruction
- Actual biogas yield

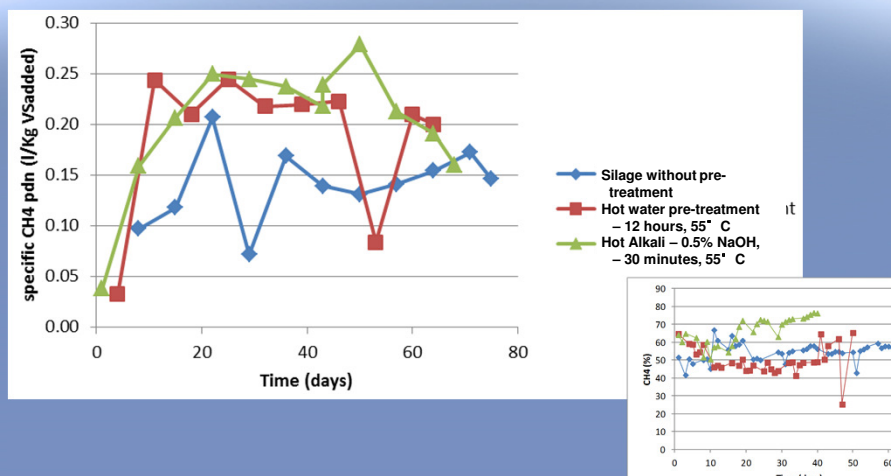
OLR (kg VS m <sup>-3</sup> d <sup>-1</sup> )	HRT (days)	BMP at 20 d (L <sub>N</sub> CH <sub>4</sub> kg <sup>-1</sup> VS)	Biodegradability (%)	
1.0	2	339 ± n/a	68	
2.5	2	310 ± 29	62	
5.0	2	273 ± 1	55	
6.5	2	283 ± 16	57	
1.0	4	368 ± 10	74	
2.5	4	334 ± 7	67	
5.0	4	312 ± n/a	63	
6.5	4	309 ± 0	62	
1.0	6	308 ± 17	62	
2.5	6	270 ± 47	54	
1.0	10	307 ± 14	62	
GS		282 ± 12	57	

Statistical significance  
 OLR (kg VS m<sup>-3</sup> d<sup>-1</sup>) S S  
 HRT (days) S S

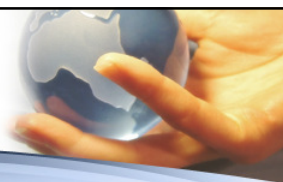
## Continuous tests



- Pre-treatment – increased methane yield



## Cost-benefit analysis



- Scenario A – 10% increase in biogas from same feedstock**

	Unit	Business as Usual	With Pre-treatment	Pre-treatment benefit
<b>Electricity Sales</b>				
MWh exported	MWh/year	3642	4007	
Electricity Sales Revenue	£/year	£ 176,032	£ 193,635	£ 17,603
Capacity Payments Revenue	£/year	£ 26,390	£ 29,029	£ 2,639
ROCs revenue	£/year	£ 666,642	£ 733,306	£ 66,664
LECs Revenue	£/year	£ 13,982	£ 15,381	£ 1,398
Biogas yield (silage)	m <sup>3</sup> /tonne	150	165	
Silage cost (11712 t/y @£25/t)	£/year	- £ 292,803	- £ 292,803	
<b>Totals</b>		<b>£590,243</b>	<b>£675,495</b>	<b>£ 88,305</b>

- Scenario B – 10% increase in biogas yield – use 10% less feedstock**

	Unit	Business as Usual	With Pre-treatment	Annual Saving
Biogas yield (silage)	m <sup>3</sup> /tonne	150	165	
Silage Used	tonnes/year	11712	10541	
Northern Ireland				
Silage price	£/tonne	25	25	
Silage cost	£/year	£ 292,803	£ 263,520	£29,283

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