Ireland & Northern Ireland 2017 Guide to Composting and Anaerobic Digestion

Composting & Anaerobic Digestion Association *of* Ireland

cré

Cré is a non profit association of public and private organisations, dedicated to growing the biological treatment sector. Cré supports the production of high quality outputs, assists the delivery of Government waste diversion and bioenergy targets, and promotes the creation of sustainable indigenous jobs.



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Who Produces the Diary?

The 2017 diary is produced and edited by the Cré – Composting and Anaerobic Digestion Association of Ireland.

What Does the Diary Cover?

The Diary lists information and contact details of organisations from the Ireland and Northern Ireland supplying services, goods and members of Cré. These include local authorities, consultants, compost facility operators, anaerobic digestion operators, waste management companies, trade and education institutions.

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- Alan Reynolds (Greenfield Ventures)
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Chairman - Martin Eves Treasurer - Tim Duggan Chair of the Technical Committee -Munoo Prasad **Chair of the Anaerobic Digestion** Committee - David McDonnell **Executive** - Percy Foster

Foreword from our Chairman

Dear Cré Members,

Welcome to the 2017 edition of the new Cré Diary - we trust that you will find it a useful addition to your desk. We would like to say a very special thank you to those who made this publication possible by placing support advertisements. I trust you will in turn support them in their business.

We are continuing to promote the benefits of Composting and Anaerobic Digestion, making certain that all stakeholders, industry partners and key decision makers are up to date with the status of our sector.

The non-implementation of "Pay by Weight" was a serious blow to the development of the sector as it was seen as a very transparent method of increasing the volume of Brown Bin and Organics being presented for processing. Unfortunately time and investment have been wasted and once again a new plan must be developed. Facts speak for themselves – there has been no increase in the collection of Brown Bin in recent years and close examination of the figures show a decline. We call on the government to urgently reverse this trend with practicable, cohesive and sustainable measures.

Two principle policies remain top of our agenda:

- 1. Brown Bin Increase in presentation levels
- 2. Support Mechanisms for Biomethane, Heat and Electricity.

We continue to work closely with the Irish BioEnergy Association through the Anaerobic Digestion Policy group and thank those dedicated people for all their hard work.

I wish to thank Mr Fiacra Quinn who has recently stepped down after many years of voluntary work with the Cré Board. Although Fiacra had no direct link with the Composting/AD Sector, he gave very generously of his time and experience. We will definitely miss his input but we wish him well in his current and future endeavours.

On your behalf, I would also like to take this opportunity to thank Mr Percy Foster for his hard work, loyalty and dedication. Percy is always at the forefront of development - often a lonely place.

As always, there are so many people (Directors, Committee Chairs, Delegates, etc) who contribute to the organisation and I thank all of them on your behalf.

Above all, I want to take this opportunity to thank you our Members for your support and to wish you all a very successful 2017.

Is mise le meas Martin Eves Chairman of Cré

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2016 Association Report

We would like to take this opportunity to update you on the work which has been carried out on behalf of Cré Members in 2016.

FOOD WASTE AND WASTE POLICY

- Cré has had several meetings with the Department of Environment, Community and Local Government to discuss waste policy matters in addition to attending the National Waste Forum.
- Cré has met with a Special Advisor to the Minister and Assistant Secretary of Department of Communications, Energy and the Environment to discuss anaerobic digestion and waste policy
- Cré has met with the National Economic Social Council (NESC) on a compost site. NESC is working on case studies on the circular economy and the visit provided an opportunity to explain our sector.
- Cré advocated for the 'pay by weight' legislation, Waste Management (Collection Permit) (Amendment) Regulations S.I. 24/2016.
- Based on the experiences from National Brown Bin Awareness Pilot was in Sligo, a best practice guide for door to door education of householders on how to use a brown bin collection service was developed. The guide Best Practice Guide for Door to Door Brown Bin Education is available on www.cre.ie

ANIMAL BY PRODUCT REGULATIONS

- ABP Forum meetings hosted by the Department of Agriculture, Food and Marine (DAFM) were attended twice.
- Cré was kindly invited by the Department of Agriculture, Food and the Marine to give two presentations during a compost/biogas internal training courses for the district veterinary officers in Kilkenny. David McDonnell (Green Gas AD) and Percy Foster gave presentations on biogas and

composting. The course was well attended by over 30 vets.

EU ABP Regulations: Under the draft Fertiliser Regulations, it is proposed that the 'end point' be defined when the Animal By-Product regulations do not apply. This has been a key thing Cré has been promoting in Brussels and attended two meeting with the Directorate General for Health and Consumers (SANCO) over the last few years promoting this concept.

ANAEROBIC DIGESTION

- A delegation from Cré and Irish Bioenergy Association (IrBEA) had a joint meeting with the Department of Energy, Communication and Natural Resources to discuss the consultation on electricity and the Renewable Heat Incentive.
- Cré (David McDonnell, Morgan Burke and Percy Foster) provided Cré's Planning for an AD Plant course to seven staff at the Sustainable Energy Authority of Ireland (SEAI).
- Members of the Cré's Anaerobic Digestion (AD) committee met with the IrBEA twice. The two Associations hired an EU expert to prepare a short report on the potential of anaerobic digestion in Ireland. The committee met up and worked on through the submission to SEAI's Ricardo Consultants.
- Billy Costello of Green Generation kindly allowed Cré to show a working biogas plant to some key stakeholders in the Department of Agriculture, Food and Marine's climate change unit, the SEAI and the National Treasury Management Agency (NTMA).

OTHER WORK

- Cré attended the European Compost Network Board meeting in Dublin
- Cré has played an active role in the ECN

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strategy on lobbying the Circular Economy discussion

- The Cré Board of Directors met in January, March, May, and September.
- The Technical committee met up to prepare the draft submission on the EU Fertiliser Regulations. In addition some suggestions to improve the National Compost Standard IS441 were discussed.
- Cré has raised nearly €1,000 for Focus Ireland.
- Cré took part in a discussion panel at Bloom Flower Festival on food waste and the brown bin.

Cré Forms Partnership with GIY Ireland

GIY and Cré have drafted a three-year partnership plan in which GIY will incorporate brownbin.ie educational tools into the GIY school programmes and doing promotional campaigns to their members.

EVENTS

- Cré hosted the HACCP training course for compost and biogas plants in August.
- Cré organised a visit for members to a small scale biogas plant pilot.
- The Cré general meeting took place on 8 March at the Killeshin Hotel, Portlaoise.



GORC brought together delegates from 23 countries to discuss the latest developments,

challenges and future circular bioeconomy opportunities for the organics recycling sector. The congress concluded with a visit to the Bord na Móna composting plant.

The event had high profile speakers:

- Video address from Mairead McGuinness MEP, Vice- President of the European Commission
- Video address from Phil Hogan, EU Commissioner for Agriculture and Rural Development
- Eric Liégeois, European Commission on EU
 Fertiliser Regulations

PUBLICATIONS

- 2017 Cré Diary
- Anaerobic Digestion Industry Potential Contribution to CO2 Mitigation in Ireland
- Best Practice Guide for Door to Door Brown Bin Education
- Cré Newsletters x 3
- Evaluation of The Benefits of CO2 Abatement Delivered from Anaerobic Digestion in Ireland
- GORC Proceedings
- The Potential Size of the Anaerobic Digestion Industry in Ireland by the Year 2030

SUBMISSIONS

The following submissions were prepared by Cré:

- Draft EU Fertiliser Regulations
- Draft European Union (Household Food Waste and Bio-waste) (Amendment) Regulations 2016
- Draft National Wastewater Sludge Management Plan
- 🕨 EU Waste Bref Document
- Exporting a Resource Opportunity? Measures to Maximize Resource Efficiency and Jobs in Ireland
- Submission to Element Energy who carried out the economic review of Renewable Heat Incentive
- Submission to Ricardo Energy who carried out the Economic Assessment of Biogas and Biomethane
- Single Electricity Market Committee Decision Removing Negative Capacity Charges From De Minimis

MEMBERSHIP

It is a member of the Small Firms Association, European Biogas Association and the European Compost Network and is represented on the Board of Directors of the European Compost Network.



CRÉ FORMS PARTNERSHIP WITH GIY IRELAND



L to R: Pat O'Donnell, Sean Campbell, Heather Loughlin, Ronan Douglas (GIY), Maurice Cremin, Martin Eves & Derry Murphy

GIY Ireland is a non profit charity with over 150,000 members. Its aim is to help people grow their own vegetables. GIY and Cré have drafted up a three year partnership plan.

In this partnership plan, GIY Ireland will assist Cré with the following:

- Data collection from its members on Cré surveys
- Incorporating brownbin.ie educational tools into the GIY school programmes
- Three years of promotional campaigns to their members e.g. pay by weight/brown bin in 2016



In addition, Cré will be promoted as one of the main sponsors of Grow Circle/ Grown HQ in Waterford (http://www.giyinternational.org/grow_hq) and provided with an advert space in the GIY magazine.

The cost of this partnership plan to Cré is €10,000 over three years.

Cré sought support from members to fund this programme and we are delighted to announce the following members have pledged their support to the three year programme:

Cremin Farm Compost



enric















BIOWASTE MANAGEMENT

Fehily Timoney & Company (FTC) has extensive experience in the field of biowaste management. Our knowledge of biowaste management and treatment derives from the experience gained as one of Ireland's leading solid municipal waste and sludge treatment consultants. We employ scientists and engineers who are expert in an array of engineering and environmental disciplines. This breadth of expertise enables FTC to offer our clients a complete service for the provision of biological waste treatment facilities. We offer a comprehensive service to developers of biowaste treatment facilities including pilot operations.

Services Provided

- Site selection
- Feedstock assessment
- Technical feasibility studies
- Technology Selection
- Statutory compliance (Planning, waste, IPPC, ABP)
- Environmental impact assessment
- Pilot studies
- Conceptual and detail design
- Assessment of operational impacts
- Construction Management

Consultants in Engineering & Environmental Sciences Fehily Timoney & Company, Core House, Pouladuff Rd., Cork, Ireland.

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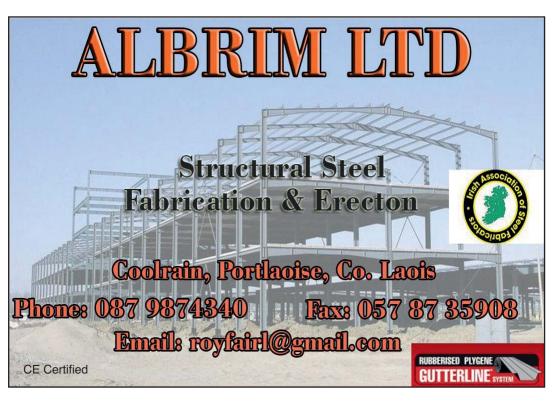
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Capacity: up to 25,000 tonnes per year

Permits & Approvals:

- Local Authority Waste Permit
- DAFM Animal By-Products Permit
- Facility can provide Certificate of Recovery if required

Contact Information:

Address: Killamaster, Carlow Phone: 059 916 3596 Fax: 059 916 3597 E-mail: info@waddockcomposting.ie Website: www.waddockcomposting.ie



FLI has been active in the buildout of biogas renewable energy plants in the UK, with its large AD plants exporting both electricity and bio-methane to grid. FLI plans to develop similar AD projects in Ireland.



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() WELTEC

Anaerobic Digestion Plant at Gilfresh Produce (NI)

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For more information contact Kevin Monson or Mike Webber:

Phone +44 1926 217994 k.monson@weltec.uk.com www.weltec-biopower.co.uk



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COMPOST ANALYSIS

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✓ <u>Nutrients</u> Total Nitrogen, Total P, Total Organic Carbon, Ammonia, Conductivity, Carbon/Nitrogen Ratio, pH, Sulphate, Chloride

✓ Microbiological

E Coli, Salmonella, Coliforms

✓ <u>Respiration Activity</u>

AT4 Testing, Oxygen Uptake Rate*, Weed Seed*

✓ Physical Tests

% Dry Matter, % Foreign Matter, % Organic Matter Loss of Ignition, % Ash *subcontracted



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Irish Prison Service

Building Services Division, Unit 2, Airways Industrial Estate, Dublin 17 Contact: Pat Dunne t. 01 86 67713 f. 01 866 7714 e. ptdunne2@irishprisons.ie W. www.irishprisons.ie

The mission of the Irish Prison Service is to provide safe, secure and humane custody for people who are sent to prison. The Service is committed to managing custodial sentences in a way which encourages and supports prisoners in their endeavour to live lawabiding and purposeful lives as valued members of society.

Institute of Technology Sligo

Department of Environmental Science, Ballinode, Sligo Contact: Michael Broaders t. 071 915 5284 f. 071 914 6802 e. Broaders.michael@itsligo.ie W. www.itsligo.ie

'The Department of Environmental Science offers a number of courses at Higher Certificate, Bachelors Degree (Ordinary and Honours), Postgraduate Diploma and Masters in the area of Environmental Science/Management and Occupational Safety and Health on a part-time and full-time basis and Applied Archaeology.

IT Sligo provides accreditation for the "Certificate in Compost Facility Operation" (Special Purpose Award, Level 6, 10 credits) which is run in association with Cré and FAS. The course provides training for operators, managers and regulators with the practical knowledge on how to compost properly,how to produce a high quality compost product and how to be compliant with legal requirements. The Department is also engaged in research at MSc and PhD level. Specialised accredited courses can be developed to suit a client's needs and delivered on a full-time, part-time or a distance-learning basis.

QUESTOR Centre, Queen's University Belfast

Contact: Dr Julie-Anne Hanna *e:* j.a.hanna@qub.ac.uk *t:* +44 (0) 28 9097 5577 *w:* http://questor.qub.ac.uk/

CONSULTANT I

Compost/AD Research and Advisory (IE/CY)

8A Woodlands, Naas, Co. Kildare Contact: Munoo Prasad *t* 35345 948712 *m*. 35386 601 2034 (m.357 99901864) *e*. munooprasad@yahoo.com

Dr Munoo Prasad was Chief Scientist in Bord na Móna up to 2006 and Group leader, New Zealand Ministry of Agriculture till 1991. Dr Prasad has carried out a life time of research on composting on a wide range of organic waste and product development from compost. He is also a specialist in soils, peat as growing medium and plant nutrition. His research led to the facilities for composting of 100,000 m3 of organic waste primarily as a peat diluent and 60,000 m3 of bark compost as a growing medium Hehas been involved in five EPA funded research projects and two Rx3 (Department of Environment) AD project. He is associated with a number of national and international organisations such as the NSAI, CEN, Orbit, Teagasc (2000-2003, 2008 to present), IRCSET (2001-2006) Inst. of Technology, Carlow and Cyprus Research Agricultural Research Inst, Nicosia. He is a Reviewer of a number of leading scientific journals of waste management and horticulture He is now available for research and consultancy in his field of expertise.

Duncan Laurence Environmental Ltd

Coolnagee, Forth Mountain, Wexford Contact: Duncan Laurence t. 053 9147709 e. duncan@duncanlaurence.com w/blog. www.duncansenvironment.wordpress.com/

Duncan Laurence Environmental Ltd specialises in Irish and EU environmental and planning legislation, waste policy and regulatory compliance issues. Established in 2000, it is centred on Dr Duncan Laurence's 30+ years of experience in waste management, which includes working as a regulator in the UK and also for the Environmental Protection Agency in Ireland.

Green Square

Bawnlusk, Kells Road, Kilkenny, R65W634 Contact: Norman Leeper e: norman.leeper@gmail.com t: 086 2556183 w. www.greensquare-ie.com

M.F. Dineen & Co. Ltd.

Clohane, Ironmills, Killarney, Co. Kerry Contact: Michael Dineen *m*: 087 8236279 *tff*: 064 7754983 *e*. michael.dineen@mfdineen.com *w*. www.mfdineen.com

M.F. Dineen & Co. Ltd. (MFD) was founded in 2006 by Michael Dineen and is a chartered engineering consultancy. MFD is based in Killarney; however, the company's client base extends throughout the country. MFD provides services including: planning & environmental consents, pre-contract and contract project management, cost planning, procurement & tender management, geotechnical analysis, value engineering, environmental impact assessment including full EIS, waste management advice, and a broad scope of other specialist technical advice & reporting. MFD projects include a bio-energy facility at Galmoy Mines incorporating AD with subsequent composting of digestate. Further details are available on www.mfdineen.com

CONSULTANT II

Eversheds

 One Earlsfort Centre, Earlsfort Terrace, Dublin 2

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 e. mvarian@eversheds.ie

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Eversheds O'Donnell Sweeney is a full service commercial law firm with a business-like approach. Based in the heart of Dublin's commercial district, our practice focuses on supporting the business growth and expansion of our clients. We advise indigenous ownermanaged companies as well as international and multinational companies, banks, financial institutions and public organisations.

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McCarthy Keville O'Sullivan Ltd. is a professional consultancy offering an extensive range of Planning, Environmental and Project Management services. Our large multi-disciplinary team of experienced professionals have the necessary skills and expertise to successfully manage the most complex of projects. We respond promptly to their ever-changing needs by delivering a cost-effective, dynamic and quality-driven service, on time and within budget. We provide a wide range of services to both public and private sector clients. Our public sector experience spans projects completed on behalf of Government Departments, Local Authorities and State Agencies. Our services to private sector clients cross a wide range of industries, including: energy, construction, transport, tourism, commercial and residential development, education, healthcare, waste management and leisure.

Odour Monitoring Ireland

Unit 32 De Granville Court, Dublin Road, Trim, Co. Meath Contact: Dr Brian Sheridan *t*. 046 943 7922/086 855 0401 *e*. info@odourireland.com *w*. www.odourireland.com

Odour Monitoring Ireland Ltd provides fully compliant EPA monitoring in accordance with EPA requirements. Our INAB accredited stack testing affiliated company can provide a full range of accredited stack testing in accordance with EPA requirements. In addition to these requirements, we can provide a full range of services in compost / AD system odour control design and troubleshooting to include chemical scrubbing, biotrickling filtration, biofilter, carbon filtration, RTO odour control system. We are fully versed in all aspects of process design of such systems and have been involved in many projects throughout Ireland and UK. Our services include initial process and concept design, process specifications, tendering, value added engineering and contract implementation. As we have a full understanding of the measurement of odours, dispersion of odours and abatement of odours, we can provide with confidences a full turnkey package for the client.

CONSULTANT III

Fehily Timoney & Co

Unit 16, J5 Plaza, North Park Business Park, North Park, Dublin 11 Core House, Pouladuff Road, Cork , Co. Cork Contact: Bernadette Guinan/Derek Milton t. Dublin 01 658 3500 f. 01 658 3501 t. Cork 021 496 4133 f. 021 4964464 e. bernie.guinan@ftco.ie w. www.fehilytimoney.ie

Fehily Timoney & Company (FTC) is a multidisciplinary consultancy specialising in the delivery of complex projects for clients, both in Ireland and internationally. We offer a total project management solution, acting as consultants from initial project planning and feasibility through to detailed design, construction supervision, commissioning and handover as well as all regulatory aspects such as planning, EIS and facility permitting & licencing.

FTC's knowledge of biowaste management and treatment derives from the experience gained as one of Ireland's leading solid municipal waste consultants. FTC has considerable capabilities in the management and utilisation of material of biodegradable origin. Biowaste, biosolids and biomass are materials that display great potential as an energy source or beneficial land additive. FTC can assist you in the most effective means of gaining the maximum resource potential from materials of this nature. We employ scientists and engineers who are experts in an array of engineering and environmental disciplines. This breadth of expertise enables us to offer our clients a complete service for the development of composting, anaerobic digestion (AD) and mechanical biological treatment (MBT) facilities, as well as conventional and advanced thermal treatment technologies and in non-biowaste applications, including energy crops.

SLR Consulting

7 Dundrum Business Park, Windy Arbour, Dublin 14
Contact: Derek Luby / Conor Walsh
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f. 01 296 4676
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e. cwalsh@slrconsulting.com
w. www.slrconsulting.com

SLR is a leading international environmental consultancy with offices in Ireland, the UK, the US, Canada and Australia. SLR has over 30 professional staff based in Ireland at its Dublin and Hillsborough offices. The company specialises in waste management strategy and technologies and provides consultancy services to all the major waste management firms in Ireland and the UK as well as to many local authorities and government bodies. SLR is currently assisting a number of Irish companies with development of composting, AD and MBT facilities.

LOCAL AUTHORITIES

Carlow County Council

County Buildings, Athy Road, Carlow, Co. Carlow Contact: Pat Connolly t. 059 9172478 f. 059 9138098 e. pconnoll@carlowcoco.ie w. www.carlow.ie

Carlow County Council is responsible for the administrative area of County Carlow, excluding Carlow town. The Council is responsible for the planning, design and construction of many important infrastructures. These include roads, water supply, drainage facilities and certain social and quasi-social services, such as housing, fire stations, libraries, and burial grounds. It is the custodian of the environment and through its planning and environment policies seeks to enhance the county while protecting its unique character and atmosphere. It plays an active role in the development of the county's industrial, business, social, arts, heritage and cultural affairs.

Cavan County Council

Courthouse, Cavan, Co. Cavan Contact: Conor Craven t. 049 437 8410 Ext. 8416 e. ccraven@cavancoco.ie W. www.cavancoco.ie

Dublin City Council

Engineering Department, Waste Management Services, Civic Offices, Wood Quay, Dublin 8 Contact: Sandra Smith e. sandra.smith@dublincity.ie t. 01 222 4562 f. 01 454 4830 W. www.dublincity.ie and www.dublinwaste.ie

In September 2006, Dublin City Council introduced a pilot kerbside collection of organic waste to 8,000 households. This was the first phase of the implementation of the National Biodegradable Waste Strategy in the city and helps to achieve targets set out in the Waste Management Plan 2005-2010. The next phase of the rollout began in February 2008 and to date 105,000 householders across the City have been provided with a brown bin and kitchen caddy for the collection of household organic waste and garden waste. Prior to the commencement of the collection service. each householder received a notification letter stating that they shall be receiving a new brown bin within the forthcoming days, the collection days and the charging system. Each household was also provided with an information leaflet detailing the types of waste accepted in the Brown Bin (please see attached) Furthermore, in 2008 8,287 tonne and in 2009 16,129 tonne of organic material was diverted from landfill as a result of householders using their brown bin.

Dún Laoghaire- Rathdown County Council

County Hall, Dun Laoghaire, Co. Dublin Contact: Michael Whelan/Margaret Coles t. 01 205 4700 f. 01 205 4736 e. mwhelan@dlrcoco.ie e. mcoles@dlrcoco.ie w. www.dlrcoco.ie

Donegal County Council

The Kube, Magheranan, Letterkenny, Co. Donegal Contact: Suzanne Bogan *t*. 074 91 76276 / 074 91 76274 *f*. 074 91 61304 *e*. suzannebogan@donegalcoco.ie *w*. www.donegalcoco.ie

Fingal County Council

P.O. Box 174, County Hall, Swords, Fingal, Co. Dublin Contact: Alain Kerveillant t. 01 890 5000 w. www.fingal.ie

Meath County Council

Environment Section, County Hall, Railway Street, Navan, County Meath Contact: Declan Grimes/Caroline Corrigan t. 046 909 7000 f. 046 909 7001 e. dgrimes@meathcoco.ie e. ccorrigan@meathcoco.ie w. www.meath.ie

Tipperary County Council

Emmet Street, Clonmel, County Tipperary. Contact: Anne Peters *t.* 076 1065000 *e.* anne.peters@tipperarycoco.ie

w. www.southtippcoco.ie

Westmeath County Council

Environment Section, Aras an Chontae, Mullingar, County Westmeath N91 FH4N Contact: Greg Duggan t. 044 933 2042 f. 044 938 4239 e. gduggan@westmeath.ie W. www.westmeath.coc.ie

All households in County Westmeath, which have a regular kerbside refuse collection service, are served by a two-bin system as a minimum, with many in the larger towns and villages served by a three-bin system with separate collections of organic material, recyclable materials and residual waste. The move to pay-by-weight from July 2016 will result in a significant increase in the number of households served by a three-bin system, in line with the objectives of the Eastern-Midlands Region Waste Management Plan 2015-2021.

The Eastern-Midlands Region Waste Management Plan provides a framework for the prevention and management of waste in a sustainable manner in the Region. The three key objectives of the Plan are: Prevent waste: a reduction of 1% per annum in the amount of household waste generated over the period of the Plan. More recycling: increase the recycle rate of domestic and commercial waste from 40% to 50% by 2020. Further reduce landfill: eliminate all unprocessed waste going to landfill from 2016

Central to the above will be the increase in collection of organic waste from households in particular.

Wexford County Council

Environment Section, County Hall, Wexford, Y35 WY93 Contact: Rory O'Mahony t. 053 9196334 f. 053 9196045 e. rory.omahony@wexfordcoco.ie W. www.wexfordcoco.ie

Private operators are providing a segregated household waste collection to more than 10,000 householders (2013) in County Wexford. An education awareness campaign will take place in Wexford and Enniscorthy Towns in 2014 as the Household Food Waste regulations impose obligations on householders and waste collectors in these towns and we will work closely with both to ensure compliance.

Wexford County Council actively promotes home composting and has trained 40 volunteers in composting and food waste prevention through the Master Composter training programme. 8 villages now compost their green waste and promote food waste prevention through their Tidy Towns Committees. Wexford County Council's enforcement staff is actively enforcing the commercial food waste regulations.

PROCESSOR I

Athchúrsáil Árann Teoranta

Eochaill, Inis Mór, Oileáin Árann, Cuan na Gaillimhe. Contact: Gerry Mullin e. athchursailarann@hotmail.com w. www.aranisland.com t. 099 61949 / 087 2663419 f. 099 61900

Athchúrsáil Árann Teoranta is a small recycling company set up by Comharchumann Forbartha Árann and Galway County Council. Athchúrsáil Árann Teoranta provides waste management to the three Aran Islands, and have received approval to operated a composting facility on Inis Mor to comply with the Animal by Product regulations (COMP 19).

Clare County Council

Environment & Emergency Services Directorate Áras Contae an Chláir, New Road, Ennis, Co.Clare Contact: Maeve Ryan t. 065 6846359 e. mryan@clarecoco.ie w. www.clarecoco.ie Environment & Emergency Services Directorate incorporates green waste composting at the Central Waste Management Facility, Ballyduff, Beg Inagh, County Clare. Site telephone number 065 6836960. Fax: 065 6836959

Cremin's Farm Compost

Coolaleen, Broadford, Charleville, Co. Limerick Contact: Maurice Cremin t. 063 84292 / 087 130 7621 e. mgcremin@eircom.net

Green King Composting

Coolbeg, Co. Wicklow Contact: Paddy King/Ian Browne t. 0404 62422 f. 0404 68846 e. paddy@greenking.ie w. www.greenking.ie

Green King Composting operates a composting facility at Coolbeg, County Wicklow. The green waste received comprises of wood wastes generated by the King Tree Service tree surgery business, garden; park waste produced during improvement, and maintenance works by landscape gardeners; grass and shrub trimmings produced by individual householders, and timber and wood waste recovered during construction and demolition works. The composting operation involves pre-treatment to shred and mix the green waste, composting in open windrows, maturation and post-treatment to remove impurities. The finished product is suitable for horticultural and agricultural use.

Limerick County Council

County Hall, Dooradoyle, Limerick Contact: Diarmuid Sheehy t. 061 496 402 f. 061 496 008 e. dsheehy@limerickcoco.ie

Limerick City and County Council operates an open windrow facility for the production of compost material at Mungret, Co. Limerick. This is located adjacent to the recycling centre. The equipment located at this facility includes a Pezzolato SM10000 mulcher and a Menart Trommel Screen. Composting operations commenced at this facility in 2006 and at present we would be processing 800 tonnes of green waste per annum. The main supply of green waste to this facility is through our three recycling centres at Mungret, Kilmallock and Newcastle West. The processed material is also mainly distributed to the general public through these three centres.

Marine Harvest Ireland

Kindrum, Letterkenny, Co. Donegal Contact: Catherine McManus t. 074 91 92 101 e. catherine.mcmanus@marineharvest.com W. www.marineharvest.com

Marine Harvest Ireland is a fully integrated salmon farming, processing and sales company which produces Premium and Organic Atlantic salmon under the brand names *Donegal Silver* and *The Organic Salmon Company*. The company employees 290 staff in its breeding, hatching, on-growing, processing and sales facilities.

Paul Mooney

Kealstown, Maynooth, Co. Kildare. Contact: Paul Mooney e. Paulmooney1218@gmail.com t. 087 2350425

Paul and Bronwyn Mooney operate a composting and recycling facility near Maynooth, Co. Kildare.

Sligo County Council

Environment Section, County Hall, Riverside, Sligo Contact: Pete Murtagh t. 071 911 1460 f. 071 911 1924 e. pmurtagh@sligococo.ie W. www.sligococo.ie

Sligo County Council, in a partnership with Ballisodare Community Development Association, operates a green waste composting facility at Young's Quarry, Ballisodare, Co. Sligo.

Terralift Ireland Ltd

18 The Grove Market Deeping, Peterborough, PE6 8AW, United Kingdom Contact: W. Rex Kimberley t 00 44 1778 380 005 Office f. 00 44 1778 348 835 Mob e. rex.kimberley@terralift.eu

Terralift specialises in organically built fertilisers for the sports turf market with production facilities in Ireland, Australia and China. In sourcing raw-material needs our Irish facility engages in the composting of Food residue. The company holds the rights to a closed vessel thermophilic digestion technology [ATD], now installed at our Castleblayney, Co. Monaghan facility. The technologies incorporated in the new plant will clear incoming waste of contaminants and bio-convert the organic content to mature compost in 76 hours.

The ATD technology presents:

a) An alternate to 'static pile' composting

b) An efficency leap for Anaerobic Digestion plants

c) The ideal addition to under capacity effluent plants

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PROCESSOR II

Barna Recycling

Carrowbrowne, Headford Road, Galway Contact: Campbell Finnie (Facility Manager) / Sean Curran (Managing Director) t. 091771619 f. 091771735 e. cfinnie@barnarecycling.com e. scurran@barnarecycling.com

e. www.barnarecycling.com

Barna waste is a Galway based company servicing all five counties in Connacht and Athlone. Our Headquarters is strategically located approximately 4 miles outside of Galway City. The site is EPA licenced and ISO14001accredited. It includes a composting facility licenced to process up to 20,000 tonnes annually to a European Standard. We also have Transfer Stations located in Ballaghaderreen (Roscommon), Athlone (Westmeath) and Drumshando (Leitrim). Barna Recycling accepts domestic and commercial food waste, catering waste and green waste. Barna Recycling has a full range of commercial / domestic waste and recycling services, domestic/commercial/construction skip hire. sludge and sewerage services.

CTO Environmental Solutions Ltd

Rostellan, Midleton, Co. Cork Contact: Aidan Stafford t. 021 4652139/087 997 7022 e. ctoenv@eircom.net

 Compost site operators accepting greenwaste and a selection of source segregated waste in Rostellan

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- Compost sales
- Consultancy service
- Shredding contracting
- Screening contracting: compost and soil
- Timber and greenwaste shredding
- Waste timber accepted at Midleton Skip Hire Facility in Midleton Cork

Custom Compost

Ballyminaun Hill, Gorey, Co. Wexford Contact: Mark Walsh t. 053 942 1777 f. 053 942 1059 e. info@walshmushrooms.ie

w. www.walshmushrooms.com

Custom Compost is the mushroom composting operation of the Walsh Mushroom Group and has been in business since 1979.

Please visit www.walshmushrooms.com

Envirogrind Ltd

Donegal Road, Pettigo, Co. Donegal Contact: Martin Eves/Kevin Eves t. 07198 61772 e.info@envirogrindltd.com w. www.envirogrindltd.com

Established in 1997, Enviro Grind reprocesses Wood & Gypsum waste and operates an ABP approved Category 2 & 3 In-Vessel Composting Facility. Acceptable composting feedstock includes Garden & Park Waste, Kitchen/Canteen Catering Waste and Fish/Shell Fish Waste originating with Local Authorities, Landscapers, Waste Contractors, Hospitality/Catering Industries, Food Processing Factories and Fish Factories. Our product range includes Bark Mulches, Soils & Compost, Surface Covering & Coloured Wood Chip and Agricultural & Equestrian Wood Chip. Purchase and collection is available from our Pettigo site. Enviro Grind also operates a Haulage & Delivery service specialising in delivery of our horticultural products and haulage of waste and non-waste materials. Suppliers of EGRS Gypsum Recycling Systems.

GreenGas AD Plant

Dunmoylan, Shanagolden, Co. Limerick Contact: David McDonnell/Senan Meade t: 069 60404 f: 069 60405 e: david@greengas.ie W. www.greengas.ie

GreenGas AD Plant is a farm based anaerobic digestion facility. Located outside Shanagolden in Co. Limerick adjacent to the family farm, GreenGas AD Plant processes dairy and poultry manure and imported feedstock such as food waste and dairy sludge. The biogas produced in the anaerobic digestion process is used as fuel in a CHP Unit. The resultant electricity produced is sold to the national grid and the heat generated is recycled for heating use in both Plant and the nearby poultry enterprise. The processed digestate is used on local farmland as a high quality eco fertiliser.

Ormonde Organics Ltd

Killowen, Portlaw, Co. Waterford. Contact: Nicholas Downey t +353 (0) 51 567 024 e. info@ormondeorganics.ie W. www.ormondeorganics.ie

Ormonde Organics is an Irish company that is powering a greener word by turning organic waste into energy. Every day, all over the country, our trucks collect from companies and municipal authorities. At our facilities in Waterford we use natural aerobic and anaerobic processes to break down that organic waste and generate green energy (biogas, electricity, heat) and nutrient-rich soil amendment products (compost). It's perfect sustainable processing in action: The energy helps to run the plant, the homes in our community and thousands of others via the national grid while also removing thousands of cubes of methane every day. It's not magic, it's science.

M&T Plant Hire Ltd

Davidstown Enniscorthy, Co. Wexford Contact: Liam O'Neill/ Pat Redmond *t*: 053 9244654 *f*: 053 9247951 *e*: loneill@mtplanthire.ie *e*: predmond@mtplanthire.ie *w*: www.mtplanthire.ie M&T Plant Hire Ltd., a wholly owned local Irish company, was founded by Tom Murray in 1980. Initially the company was set-up to hire out waste water treatment equipment. From small beginnings, the company quickly grew by diverging into various other specialist areas from drain cleaning, sludge transportation, cctv surveying and there new compost facility in Co. Wexford. Today over 20 people are employed by M&T, mainly based out of the head office in Davidstown, Enniscorthy, Co. Wexford with offices also in Carlow and Waterford. We provide a committed service in Wexford, Waterford, Carlow, Kilkenny and Wicklow.

Green Generation

Gorteen Lower, Nurney, Co. Kildare Contact: Billy Costello/Bill Corcorcan e. billy@costellogroup.eu e. bill@greengeneration.ie t: 087 2525231

Green Generation Ltd is a family owned company . We operate a 1 MW biogas plant in Nurney Co, Kildare. We take in all types of organic material. We have full approvals (planning permission, Dept of Agriculture approval, EPA license) and have achieved ISO standard. We operate our own collection service (waste collection permit). We can offer a full service to all producers of organic waste who require it to be treated sustainably and in a renewable way.

PROCESSOR III

Acorn Recycling

Ballybeg Composting Facility, Littleton, Co. Tipperary Contact: Sam Bowden t. 0504 33721 f. 0504 33703 e. sam@acornrecycling.com W. www.aqssolutions.ie

Acorn Recycling operates an in-vessel composting facility processing brown bin, commercial and other organic wastes under EPA and DAFM licences. The current licensed capacity is 45,000 tonnes per annum. Acorn Recycling is part of the Lanes Group plc which includes AQS Environmental Solutions in Ireland. AQS Environmental Solutions carries out specialised drainage and industrial services across all industrial sectors throughout Ireland

McGill Environmental Systems (Irl) Ltd.

Coom, Glenville, Co. Cork Contact: Heather Loughlin t. 021 4880945 f. 021 4880961 e. hloughlin@mcgillcompost.com W. www.mcgillcompost.com

McGill operates two state-of-the-art Composting Facilities in Cork and Waterford which are licenced by the EPA to process 40,000 tonnes per year. The Cork facility, at Glenville, is permitted by the Department of Agriculture, Food and the Marine to process 'Type 8' Animal By-Products (ABP). Organic fines, which have been mechanically separated from municipal waste, are composted in order that they can then be sent to landfill without the environmental risk associated with untreated municipal waste. The Waterford facility currently specialises in the composting of nonhazardous industrial and sewage sludge's, and other non-hazardous biodegradable materials.

Miltown Composting

Miltownmore, Fethard, Co. Tipperary Contact: Derry Murphy t. 052 6130815/087 4125625 e. derry@miltowncomposting.ie

Miltown Composting is approved to treat Animal By-Products by DAFM and is licensed by the EPA to treat 24,500 tonnes per annum. We specialise in producing high grade compost from source, separated brown bin and industrial sludge's, which is then used by local farmers and landscapers as an organic fertilizer/soil conditioner. We also treat Organic Fines which have been mechanically separated from the household black bin, enabling it to be land filled without creating harmful landfill gases whilst helping landfills reach their biodegradable waste to landfill targets. We also offer contract timber and green waste shredding and compost turning services.

OD Agri Ltd

Ballyboe, Kilsheelan, Clonmel, Co. Tipperary Contact: Patrick O'Donnell *t*. 052 33293/087 233 3429 *f*. 052 33867

O'Toole Composting Ltd

Ballintrane, Fenagh, Co. Carlow Contact: Patrick O'Toole t. 086 264 7990/059 914 8984 e. patrick@otoolecomposting.ie w. www.otoolecomposting.ie O'Toole Composting Ltd provides a specialist composting service for all food and organic wastes for all sectors of industry which include food production companies, waste contractors, Local Authorities, hotels, restaurants and canteens. We specialise in management of bulk food and organic waste recycling using our purpose built in-vessel tunnel composting facility in Carlow. Our facility has an Animal-By-Products licence from the Department of Agriculture, Fisheries and Food. We can provide all transport and staff training necessary to maximise full capture of all biodegradable waste.

Waddock Composting Ltd

Kilmaster, Carlow. Contact: Barry Waddock *t.* 087 7489737/0599163596 *f.* 059 916 3597 *e.* barry@waddockcomposting.ie

Waddock Composting has been operating an invessel composting facility at Killamaster, County Carlow since 2005. We accept up to 24,900 tonnes of non-hazardous biodegradable material such as catering waste, food factory waste, brown-bin foodwaste, brewing extracts green/garden & park waste and sludge for composting in a purpose built state of the art facility. The end product is a high quality compost which is utilised by local farmers, landscapers and gardeners. This facility has an Animal-By-Products Permit from DAFF (Department of Agriculture, Fisheries and Food) and is permitted by our Local Authority.

PROCESSOR IV

Bord na Mona Drehid Compost Facility

Killinagh Upper, Carbury, Co. Kildare Contact: Pat O'Neill

- t. 045-439472 086-8151443 f. 045-439489
- e. Greg.Byrne@bnm.ie

Bord na Mona Resource Recovery operates a modern state of the art tunnel composting facility at Drehid, Carbury, Co. Kildare. The facility, which has been in operation since January 2012, is licensed by the EPA and Department of Agriculture, Food & the Marine to accept 25,000 tonnes per annum of non-hazardous biodegradable materials. Our technology optimises all aspects of the composting process which results in a high quality compost end product.

Enrich Environmental Ltd

Larch Hill Stud, Kilcock, Co. Meath Contact: Tim Duggan/Kevin McCabe *t.* 016103672 *e.* Info@enrich.ie *w.* www.enrich.ie

Enrich is an award winning composting facility and product manufacturer. At Enrich we operate two composting processes, each managed by our experienced team. The first process is a cost-effective solution to handling green material in an open windrow system. The second is our in-vessel composting plant that employs state of the art technology to compost organic material. Enrich has being accredited with NSAI IS441 certification for the compost that it produces for landscape and gardening projects, land remediation and enhancing sports turf surfaces. In addition to our composting processes, Enrich now has a soil advisory service to assist clients with technical aspects of soil health and management. This service looks at key aspects of soil and tailors a program that can be used to restore or enhance a soils potential, for areas such as sport turf, grassland, commercial agriculture, and horticulture and land remediation are covered. See website for more information about our products and services. "Healthy Soil-Healthy Plants-Health People"

Thornton's Recycling Ltd

Kilmainhamwood Compost, Ballynalurgan, Kilmainhamwood, Kells, Co. Meath Contact: Sean Campbell *m.* 086 8563431 *f.* 01 623 5131 *e.* sean@thorntons-recycling.ie *w.* www.thorntons-recycling.ie

Kilmainhamwood Compost, part of the Thorntons Recycling Group, is the largest fully enclosed composting facility in Ireland. The facility has just completed at the end of 2013 a new expansion phase which will allow the facility to accept a total of 40,000 tonnes of non-hazardous biodegradable material such as catering waste, green waste, brown-bin food waste and sludge for composting. It is a key component of the Northeast Waste Management Plan helping the north-east region to reach its reduction of biodegradable waste to landfill and recycling targets. The facility is licensed by the EPA, W0195-02 and Department of Agriculture, Comp-6.

The main feedstock for the facility is household Brown Bin and commercial Brown Bin/catering waste. The incoming feedstock goes through a composting/transformation stage over a period of 8 to 9 weeks to produce quality compost which is used as an organic fertilizer/ soil conditioner in commercial farming and landscaping.

Kilmainhamwood Compost also provides a delivery and spreading service for the end-user if required. In 2013 the addition of a 450Hp self propelled spreader to the fleet was a great benefit to getting compost spread within the short spreading period. In 2007, the facility was accredited with ISO 14001, ISO 9001, and OHSAS 18001.

PROCESSOR V

Bord na Móna

Main Street, Newbridge, Co. Kildare Contact: Dearbháil Ní Chualáin t. 045 439 520 f. 045 433 240 e. dearbhail.nichualain@bnm.ie w. www.bnm.ie

Bord na Móna's mission is to be Ireland's leading environmentally responsible integrated utility service provider encompassing electricity, heating solutions, resource recovery, water, horticulture, and related services. Our Kilberry composting facility in Kildare is central to our peat dilution strategy. The site is licensed to manage 96,000 tonnes of greenwaste, by-products from wood processing, brewing and other similar biomass. We are fully EPA compliant and generate some of the very best composted material in the industry. We will, with the assistance of our Research and Development department, continue to investigate new materials as potential additions to our current intake and to develop world-class innovative outputs.

Natural World Products Ltd

32 Glenside Road, Dunmurry, County Antrim, BT17 0LH Contact: Colm Warren *t*. +44 2890 600 145 (Rol 048 90 600 145) *f*. +44 2890 613 547 (Rol 048 38 353 556) *e*. colm.warren@nwp-recycle.com *w*. www.nwp-recycle.com Natural World Products Ltd (NWP) is an awardwinning, locally-owned recycling company that has provided recycling services and solutions to Local Authorities and the Commercial Sector throughout Ireland since 1989. A market leader in dealing with organic wastes, the company operates two stateof-the-art recycling facilities in Belfast and County Armagh, as well as a number of Waste Transfer Facilities. Handling over 150,000T of organic waste every year, NWP's experienced management team and proven track record of consistent delivery is second to none.

FARMER DEVELOPING ANAEROBIC DIGESTION

Greenfield Ventures

Gillstown, Garlow Cross, Navan, Co. Meath Contact: Alan Reynolds e: alanreynolds3@gmail.com t: 0876312095

Sandford Energy Ltd

Sandford, Causeway, Co. Kerry Contact: Timothy Leahy/Kevin Leahy e: timothyjleahy@eircom.net t: 0871380699

TRADE

Celtic BioEnergy

Gearagh Road, Ballinacurra, Midleton, Co. Cork Contact: Andrew Walsh t: 021 462 1721 f: 021 462 1725 m: 086 3872139 e: awalsh@celticbioenergy.com W: www.celticbioenergy.com

Celtic BioEnergy provides comprehensive engineering and consulting services to the anaerobic digestion and composting industry. The company offers dry and wet fermentation technologies in addition to in-vessel and aerated static-pile composting systems depending on the type of material to be processed and the size of the facility. CBE is the sole and exclusive representatives of Bioferm Viessmann and Krieg & Fischer in Ireland and the UK. CBE can design, design/build or design/build/operate composting or biogas sites and has the ability to finance its projects.

Clarke Energy

Unit 7, Newtown business park, Newtownmountkennedy, Wicklow Contact: John Curley, Toni Pedder *t*. 0879804002 *e*. john.curley@clarke-energy.com

e. Toni.Pedder@clarke-energy.com

w. www.clarke-energy.com

Clarke Energy is the authorised distributor and service provider for GE Energy's Jenbacher gas engine in Ireland. The Island of Ireland including both the Republic and Northern Ireland is managed from Clarke Energy's dedicated Irish operation in Newtownmountkennedy, County Wicklow. Clarke Energy is committed to delivering high quality installations and to providing reliable, accountable, long term maintenance support for your generation equipment. GE Jenbacher gas engines can be applied to a variety of gases including biogas, sewage, landfill gas, syngas and natural gas. Our extensive experience includes an installed and commissioned base of over 2,750MW worldwide.

Down2Earth Materials

C/o STP, Unit 17 & 18, City Link Park, Forge Hill, Kinsale Road, Cork, Ireland. Contact: John Lynch/Peter Synnott e: jlynch@down2earthmaterials.ie e: psynnott@down2earthmaterials.ie t: 00353 (0) 21 4311842 f: 00353 (0) 21 4311869 W: www.down2earthmaterials.ie

Down2Earth Materials have won the Repak 2014 Sustainable Packaging Award for our range of certified compostable catering disposables, We also won Cre's Outstanding Contribution to the sector Award in 2013. Our products will turn back into soil in a short period of time (typically 6-8 weeks) when they are commercially composted in the appropriate conditions. They are derived from either starch (corn, cassava or potato) or plant fibres. Low Carbon Organics Recycling means we think RESOURCE, NOT WASTE. Our environmental criteria is COMPOSTABLE. Our products are certified to EN13432 European Standard and we continually work with Irish Composting Facilities. Our products can be placed in with Food Waste and commercially composted here in Ireland supporting local and Irish jobs. The end result is Compost which is a valuable resource! This eco perfectionism means that our clients and consumers trust DOWN2EARTH to supply the most sustainable packaging in Ireland.

Environmental Technology Resources Ltd.

Whitethorn, Roundhills, Athy, Co. Kildare, Ireland Contact: Mark Bergin *t.* +353 (0)59 864 1471 *m.* +353 (0)87 254 0189 *e.* mark.bergin@envirotech.ie *e.* markbergin@eircom.net *w.* www.envirotech.ie

Environmental Technology Resources specialises in the sales of equipment for the processing of most waste streams. We represent some of the world's top technology manufacturers in Ireland for the waste, composting and biomass industries including Komptech, Weima, Welger, Willibald, Keestrack and Christy Turner.

Our range of equipment includes universal waste shredders, wood chippers, wood shredders, green waste shredders, plastic shredders, trommel / drum screens, starscreens, briquetting presses, hammer mills, compost turners. We supply equipment throughout the island of Ireland.

EDINA Ltd

Delaire House, Unit 4 Swords Business Park Swords, Co. Dublin Contact: Colin McKibbin/ Cathal Longwill / Alan Callister t. 01 882 4800 f. 01 830 7422 e. colin-mckibbin@edina.eu e. cathal-longwill@edina.eu e. alan-callister@edina.euw. www.edina.eu / www.edina.ie

Edina is a leading supplier, installer and maintenance provider for biogas and natural gas CHP (combined heat and power) plants in the Agricultural, Food Processing and Waste Water Treatment sectors. Edina is the sole distributor in Ireland and the UK for leading efficiency MWM manufactured gas engines. Edina has over 30 years' experience providing bespoke energy solutions, Edina works closely with customers to understand and meet their requirements, from initial contact to long term maintenance support.

earth 2 earth®

A registered brand of Thorn Environmental Ltd, Unit 501 Northwest Business Park, Ballycoolin Dublin 15 Contact: Myles Thorn/ Adam Thorn t. 01 8615001 f. 01 8615002 e. myles@thorn.ie e. adam@thorn.ie W. www.earth2earth.com W. www.thorn.ie

Irelands leading Supplier of Compostable and Biodegradable products under it registered brand name of earth2earth[®] and its registered trading names of down 2 earth, down to earth and earth to earth.

Often copied but never bettered. Our EN13432 modified polyester/PLA films and food waste sacks are class leading in strength, water resistance and the ability to take hot liquids.

Our food waste sacks are the industry leader and are most suitable for commercial applications.

Other products include Paper sacks, Refuse sacks and Recycling sacks. Our ranges include Compostable, Biodegradable, Oxo-degradable, Recycled and Low Co2.

All our products are for Industrial / Commercial use and are designed to a high standard of functionality, meeting the highest international standards.

IAS Laboratories

Unit 4, Bagenalstown Business Pk, Bagenalstown, Co. Carlow Contact: Ruth Clinton e. ias@iaslabs.ie w. www.iaslabs.ie t. 059 9721022

IAS Laboratories are a soil and compost testing laboratory. They provide testing such as heavy metals, respiration activities, nutrients and much more for a range of compost facilities and ad plants. IAS Laboratories are an accredited laboratory and provide a first class testing service.

SPRL MENART

31 rue benoit 7370 Dour Belgium Contact : Gilles Godissart *t.* 003265610760 f: 0032656110749 *e.* ggodissart@menart.eu *w.* www.menart.eu

Novamont

Via Fauser 8, Novara, Italy. 28100 Contact: Tony Breton/Christian Garaffa e. Tony.breton@novamont.com e. Christian.garaffa@novamont.com W. www.novamont.com t. +44 7876200934 f. +44 8000664525

European Inventor of the Year 2007, Novamont SpA is a world leader in the development and manufacture of bioplastics for a range of applications called Mater-Bi[®]. Mater-Bi[®] is a family of completely biodegradable and compostable materials which contain renewable resources of agricultural origin e.g. GM free starch and vegetable oils. Mater-Bi[®] is available in a range of grades each developed for the specific demands of a different application e.g. carrier bags, kitchen caddy liners, garden waste sacks and cutlery. All grades of Mater-Bi[®] are certified as biodegradable and compostable, according to the leading international standards, e.g. EN13432.

Nova Q Ltd

Unit B21, KCR Estate, Kimmage, Dublin 12, Ireland. Contact: Julian Beatty (Managing Director) *t.* 01-2542276 / 086 8207512 *e.* innovation@nova-Q.ie *w.* www.nova-q.com

Nova Q Ltd helps business owners and operators in Anaerobic Digestion, Compost, Waste Water and Agriculture get the best out of their biology and biological processes. With their International suppliers and network partners they unlock value, delivering products and solutions that reflect their focus on innovation and continuous improvement.

The range of AquaClean(TM) biological products has been widely adopted in organics recycling throughout Ireland and is continuously being improved reflecting the advancement and importance of biological additions in this area.

Obeo Ltd

Origin8, NCAD Annex, 101-103 Thomas Street, Dublin

Contact: Kate Cronin/ Elizabeth Fingleton

- t. 0879662167 / 0863096609
- e. hello@WeAreObeo.com
- e kate@WeAreObeo.com
- w.www.weareobeo.com

Panford Ltd (Redwood Systems)

Parkway Building, Whitestown Industrial Estate, Tallaght, Dublin 24 Contact: Monique O'Brien, Fergus O'Brien e. monique@panford.com e. fergus@panford.com w. www.panford.com t. 01 4596756 f. 01 4610452

Redwood Systems has over 50 years experience in air movement technology. We provide custom engineered solutions to your process operation, designed to match your exact requirements. In addition to designing and supplying individual fans, we design and supply turnkey systems covering areas such as cooling, heating, curing, drying, ventilation, pneumatic conveying, dust, fume and odour control, noise attenuation and process control systems to name a few. We design, manufacture and supply complete composting systems including trommel screeners.All customer enquiries are handled by technically gualified field engineers, who will correctly ascertain your requirements and design a system to achieve these requirements while at all times being conscious of restraints. Our control systems can be from basic manual control up to full computer monitoring and data trending, incorporating web access to monitor the system with any pc with web connection, and sms txt service. A large part of the work undertaken would be full systems from design stage through to commissioning and we can offer a complete package for product drying, cooling or curing and have an extensive knowledge base spanning a wide range of industries.

WELTEC BIOPOWER (UK) Ltd

Stoneleigh Abbey Mews, Stoneleigh Abbey, Stoneleigh, Warwickshire, CV8 2LF Contact: Anne Boerries/Kevin Monsoon e. a.boerries@weltec-biopower.de t. +44 (0) 1926 217994 w. www.weltec-biopower.co.uk

WELTEC BIOPOWER is one of the world's leading enterprises in the field of stainless-steel biogas plant construction. The company has planned, developed and built anaerobic digestion plants in Ireland and UK since 2006. Today, the company has established more than 15 plants in these countries and another 300 energy plants in 25 countries worldwide. The range of customers includes businesses from the agriculture, food, waste and wastewater industries.

The strength of WELTEC BIOPOWER lies in custom-tailored design and technically mature solutions for projects up to 10 megawatt capacity. In this context, the high proportion of internally developed components is a key success factor. The company also owes its leading edge to the use of stainless steel. This enables the input of a diverse range of feedstocks, a fast and economic assembly and a consistently high quality standard – regardless of the location.

Xergi Ltd.

823 Salisbury House, 29 Finsbury Circus, London, EC2M 5QQ Contact: Jorgen Fink e. jfi@xergi.com t: +44 (0) 1483 600098 W. www.xergi.com

Xergi Ltd is a subsidiary of the Danish company Xergi A/S, with over 20 years of experience in the Biogas Industry. As a Turnkey company Xergi offers full project support including feasibility, design, planning, construction and commissioning including compliance with country specific regulations. As a progressive business Xergi invests heavily in R&D having the world's largest test facility at the University of Animal Science at Foulum in Denmark. 'Delivering on Expectations' is the driver behind top quality design and components used extensively throughout the whole supply chain, this reduces long-term O&M costs while optimising returns on invested capital. In-house delivery of 21st century operation and control is the heart of a Xergi plant allowing for remote monitoring from anywhere in the world.

Vogelsang Ireland Ltd

Unit 3, Liosban Business Park, Tuam Rd, Galway Contact: Mark Hughes / Nicholas Torrens *t*. +353 91 394 570 *e*. mark@vogelsang.ie *e*. Nicholas@vogelsang.ie *w*. www.vogelsang.ie

Vogelsang Ireland Ltd is an experienced partner to the biogas sector, providing specialised products for economical and efficient operation of biogas plants and an individualised service tailored to customer needs. With over 80 years experience, Vogelsang is a supplier of digester feeding systems for all types of feed stocks, positive displacement pumps, inline macerators, shredders and BioCrack cell disintegration systems. We also supply systems for applying digestate back to the land as a biofertiliser, offering our customers a complete solution package for their biogas operations. All of our products are manufactured, developed and perfected by Vogelsang, setting international standards in the biogas sector.

CORPORATE NON-PROCESSOR

Clean Ireland Recycling

Creegh, Kilrush, Co. Clare Contact: Michael O Donoghue/Paddy Hedigan t. 065 905 9092 f. 065 905 9330 e. modonoghue@cleanirl.com e.phedigan@cleanirl.com w. www.cleanireland.ie

Clean Ireland Recycling is a waste management company based in Creegh, Kilrush, Co. Clare providing a full range of waste management services to both domestic and commercial customers. Clean Ireland Recycling has built up a strong reputation for the provision of legally compliant and cost-effective waste management services. With a strong focus on technology, Clean Ireland Recycling was one of the first waste management companies in Europe to introduce the wheelie bin (Big Ben Bins) for the collection of non-hazardous waste. Clean Ireland Recycling investment in waste management technology reflects our commitment to the environment and to our staff of over 60 and our desire to provide the most compliant and professional waste management service.

FLI Group

Six Cross Roads Business Park, Carriganard, Waterford. Contact: Declan McGrath *t.* 051 353 190 *e.* dmcgrath@fli-group.com *w.* www.fli-group.com

The FLI Group is a diversified group of companies providing environmental solutions, services and technologies to private and public sector customers in Ireland, UK, France, and on specialist projects throughout the world. FLI has been active in the buildout of biogas renewable energy plants in the UK, with its large AD plants exporting both electricity and bio-methane to grid. FLI plans to develop similar AD projects in Ireland.

Foyle Meats

Lisahally, Campsie BT47 6TJ Contact: Nigel McILwaine /Terry Acheson t. +44 28 7186 0691 (RoI 048 7186 0691) f. +44 28 7186 0700 (RoI 048 7186 0700) e. nigelm@foylefoodgroup.com e. terrya@foylefoodgroup.com W. www.foylefoodgroup.com

The Foyle Food Group is a meat-processing group which process 180k of cattle and 400k of lambs per annum. Customers are located in the UK, Ireland and Europe and include Tesco, Birdseye and McDonalds. Can provide contact us today on 041 98 45440.

Starrus Eco Holdings Ltd t/a Greenstar

Fassaroe, Bray, Co. Wicklow Contact: Sara Smyth t. 01 294 7900 f. 01 294 7990 e. Sara.smyth@greenstar.ie w. www.greenstar.ie

Greenstar is Ireland's leading provider of integrated waste management solutions. Greenstar provides services at each level of the waste management hierarchy with our business development spanning a range of services from education, research, composting and recycling. This suite of services will include significant provision of bio-waste treatment capacity at a national level. Greenstar will play a significant role in the future development and provision of Ireland's waste management infrastructure, with an expert team of staff with extensive experience in the areas of recycling and engineering, environmental impact assessment, business development and communications.

Indaver

4th Floor, Block 1, West Pier Business Campus, Old Dunleary Road, Dun Laoghaire, Co. Dublin, A96 F8C0.
Contact: Eileen Deegan
t + 353 1 6972896 f. + 353 1 2807865
e. eileen.deegan@indaver.ie
w. www.indaver.ie

Indaver Ireland delivers high quality, cost-effective services in the specialist hazardous and nonhazardous waste market in Ireland. Operating since 1977, Indaver is a well-established waste management company, with a proven track record. Our offices in Dublin and Cork allow us to provide an efficient responsive service to our customers. Our transfer station in Dublin Port allows for a fast and convenient service for both small and large quantities of hazardous waste. Our Waste-to-Energy (WtE) facility in Meath is operating since 2011 accepting up to 235,000 tonnes of MSW, industrial & other waste per year. Indaver also plans to develop a WtE facility in Cork. WtE facilities provide a secure, cost effective and sustainable waste solution to assist Ireland in meeting its landfill diversion, renewable energy, energy efficiency & climate change mitigation targets.

KWD Recycling

Aughaccreen, Killarney, Kerry Contact: Séan Murphy/Brian Bruton e. sean@kwd.ie t. 066632458 w. www.kwd.ie

Mulleady's Ltd

Cloonaugh, Drumlish, Co. Longford Contact: Anthony Mulleady t. 043 3324145 f. 043 33 24731 e. am@mulleady.com w. www.mulleadygroup.com

Mulleady's Ltd is a waste recycling and transfer station facility operating from a 9-acre fully-EPA licensed site in Drumlish, Co. Longford licence W0169-01. The waste licence allows us to accept up to 95,000 tonnes per annum. Mulleady's Ltd employs 70 people at the facility. We are permitted waste collectors in the Midlands, Connaught, North-Eastern and Cork Regions. We are licensed to accept non-hazardous solid waste comprising domestic, commercial, industrial and construction and demolition wastes. We operate a pay-byweight system for all our wheelie bin customers since January 2005. We also supply skips, roll-ons, compactors, separate collections for recyclables. We supply bailers for cardboard, paper and plastic wastes, and we can cater for waste and recyclables from domestic, commercial and industrial sources utilising a modern materials recovery facility.

Munster Composting

Castletownroche Co. Cork Contact: Gavin White t. 063 84061/ 087 6292049 e. gavinwhiteskips@hotmail.com

Panda Waste Services

Beauparc Business Park, Navan, Co. Meath Contact: David Naughton t. 1890 626262 f. 046 902 4189 e. david.naughton@nurendale.ie W. www.panda.ie

Panda is committed to identifying and delivering waste management systems to all of our customers in our endeavour to aid in minimisation of waste and increase recycling for a better environment. Panda has been granted planning permission for an Anaerobic Digestion. Panda are committed to complying with all relevant environmental regulations and aim to supply a safe competitive and sustainable service with specific regards to the surrounding environment.

Stream BioEnergy

40 Main Street, Blackrock, Co. Dublin Contact: Morgan Burke/ Kevin Fitzduff *t*. 01-685 4935 *f*: 01-2108873 *e*. morgan.burke@streambioenergy.ie *e*. kevin.fitzduff@streambioenergy.ie *w*. www.streambioenergy.ie

Stream BioEnergy is an independent, Irish owned, renewable energy development company with an emphasis on delivering infrastructure to process organic waste in Ireland. As part of a vision for a better, safer, more secure and sustainable clean energy future, Stream promotes the use of anaerobic digestion to generate renewable energy from organic materials in a way that safeguards our environment. Stream specialises in AD project development including planning and licensing, plant design, financing and construction. Stream is independent of all technology solutions allowing for the best process design and equipment to be selected on a case by case basis. The management team of Stream has significant experience of developing and operating renewable energy and waste infrastructure projects throughout Europe.

B9 Solutions Limited

19 Point Street, Larne, Northern Ireland, BT40 1HY Contact: William Robinson – Lead Consultant David McKee – Director Trevor McAleese – Plant Manager, Granville Ecopark Ltd e. w.robinson@b9solutions.co.uk e. d.mckee@b9organicenergy.co.uk e. trevor.mcaleese@granvilleecopark.co.uk W. www.b9energy.co.uk t +44 28 28 268 273 f. +44 28 28 263 380

B9 Solutions was formed specifically as environmental and renewable energy consultants within the B9 family of companies to help others implement carbon reduction strategies or instigate transitioning to a low carbon, resilient future. This may involve energy management schemes on site, but also exploring if there are viable energy efficiency or renewable energy opportunities such as wind, biomass, hydro, solar or anaerobic digestion. The team have unique knowledge and experience in green energy technology, understanding the potential and constraints of bringing renewable energy solutions to industry. We understand the legislation, the science and how to best integrate the technology into your business.

B9 Solutions provides management services for Ireland's largest Anaerobic Digestion Biowaste facility, owned by Granville Ecopark Limited.

TF Sheehan Landscaping Contracting Ltd

Whitegate, Cork. Contact: Dennis Sheehan t. 021 438 5345 087 266 9283 f. 021 438 4117 e. tfsheehan@eircom.net

TF Sheehan Landscape Contracting has traded in top soil and bark mulch for over 30 years. The company began selling peat free compost in one tonne bags, with further plans to develop this market in the future.



National Composting and Anaerobic Digestion Conference

SEPTEMBER 2017 Killashee House Hotel, Naas, Kildare

The Annual Conference of Cré in September in the Killashee House Hotel is an event that anyone involved in the waste, composting and anaerobic digestion sectors should not miss.



BIODEGRADABLE AND COMPOSTABLE BIOPLASTIC THE ORIGINAL CONTROLLED, INNOVATIVE, GUARANTEED

QUALITY OUR TOP PRIORITY

Using the MATER-BI trademark licence means that NOVAMONT's partners agree to comply with strict quality parameters and testing of random samples from the market. These are designed to ensure that films are converted under ideal conditions and that articles produced in MATER-BI meet all essential requirements. To date over 1000 products have been tested.

THE GUARANTEE **OF AN ITALIAN BRAND**

MATER-BI is part of a virtuous production system, undertaken entirely on Italian territory. It enters into a production chain that involves everyone, from the farmer to the composter. from the converter via the retailer to the consumer.

USED FOR ALL TYPES OF WASTE DISPOSAL

MATER-BI has unique, environmentally-friendly properties. It is biodegradable and compostable and contains renewable raw materials. It is the ideal solution for organic waste collection bags and is organically recycled into fertile compost.











